#### FITTING INSTRUCTION

Clamp mark in acc. with		Cables joining	
ISO	PN		
1	L	Left directional lights	10 _
2	+	Rear fog lights	11 _ \
3	31	Ground	11 ¬ \
4	R	Right directional lights	6 -
5	58R	Right side parking lights	
6	54	Stoplights	C
7	58L	Left side parking lights	4
11 6	C	4	5 B O S S D D D

This towbar is designed to assembly in following car: **RENAULT KANGOO**, produced since 07.1998 till 2008, catalogue no. **G27** and is prepared to tow trailers max total weight **1350 kg** and max vertical load **75 kg**.

### From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

## The instruction of the assembly

- 1. Take out the spare wheel.
- 2. Put the element (pos. 5) through the fabric holes.
- 3. At the bottom of car position the main bar of the towbar (pos. 1) to the rear panel, then fit it with M10x90mm (pos. 10) through the holes (pos. A) and nuts M10 together with the connecting pieces through the holes (pos. B).
- 4. Put the sleeves from the internal side (pos. 6) to the right and left chassis member.
- 5. Position the brackets (pos. 4) and fit it through the holes (pos. C) and the sleeves with M10x90mm (pos. 10) from the towbar accessories.
- 6. Fit the brackets to the main bar through the holes (pos. D) using bolts M12x35mm (pos. 9).
- 7. Position the ball of towbar (pos. 2) with socket plate (pos. 3) and fix with M12x75mm (pos. 7) and M12x70mm (pos. 8) from the towbar accessories.
- 8. Tighten all nuts and bolts according to the torque shown in the table.
- 9. Connect the electric wires according to the instructions of the car.
- 10. Complete the paint cover of towbar (during the mounting paint cover could be destroyed).

Torque settings for nuts and bolts (8,8):

### **NOTE**

After install the towbar you should get adequate note in registration book (at authorised service station). The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km of exploitation check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

### Towbar accessories:

10 Would december to the control of							
Pos. 1 Pos.:1	Pos. 71 Pos. 2	Pos. Bolt 8,8 B M10x90mm	Pos.   Spring washer				
	Pos. Distance sleeve #15x#11mm L=51mm	Pos. 11   Plain washer	Pos. 16 Nut 8 B M12 PCS.: 6				
Pos. 2 Poss: 1	Pos. Bolt 8,8 B M12x75mm	Pos. Plain washer 913mm	Pos. 17 Nut 8 B M10 Pcs.: 4				
Pos. 3 Socket plate	Pos. Bolt 8,8 B M12x70mm	Pos.   Plain washer	Pos. 1 Ball cover				
Pos. Side bracket 4 Pcs.: 2	Pos. Bolt 8,8 B M12x35mm	Pos. Spring washer #12,2mm  PCS.: 6					



## PPUH AUTO-HAK Sp.J.

Produkcja Zaczepów kulowych Henryk & Zbigniew Nejman 76-200 SŁUPSK ul. Słoneczna 16K tel/fax (059) 8-414-414; 8-414-413 e-mail: office@autohak.com.pl www. autohak.com.pl

# **Towing hitch (without electrical set)**

Class: A50-X Cat. no. G27

Designed for:

Manufacturer: **RENAULT** 

Model: **KANGOO** 

produced since 07.1998 till 2008

Technical data: **D**-value: **7,7 kN** 

maximum trailer weight: 1350 kg maximum vertical cup load: 75 kg

Approval number acc. to regulations EKG/ONZ 55.01: <u>E20-55R-01 0731</u>

#### Foreword

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and can be install only by qualified personnel. Any alteration or conversion of the towing hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch cannot be exceeded.

 $D ext{-}value\ formula:$ 

$$\frac{\text{Max trailer weight [kg]} \quad \text{x} \quad \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \quad \text{Max vehicle weight [kg]}} \text{X} \frac{9.81}{1000} = \text{D} [kN]$$