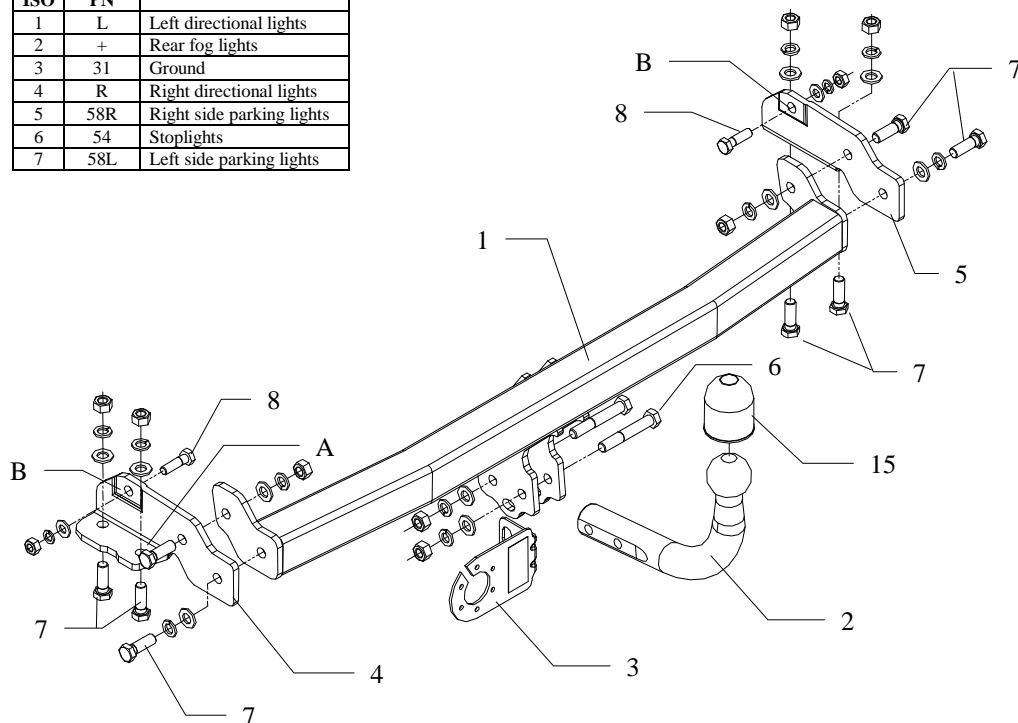


FITTING INSTRUKCION

Clamp mark in acc. with		Cables joining
ISO	PN	
1	L	Left directional lights
2	+	Rear fog lights
3	31	Ground
4	R	Right directional lights
5	58R	Right side parking lights
6	54	Stoplights
7	58L	Left side parking lights



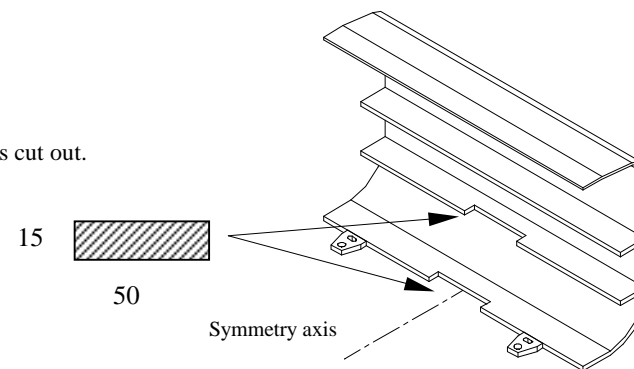
This towbar is designed to assembly in following cars:
TOYOTA COROLLA KOMBI produced since 05.1992 till 06.1997,
 catalogue no. **O31** and is prepared to tow trailers max total weight **1300 kg**
 and max vertical load **75 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

Fig. 2 Bumper's cut out.



Fitting instructions

1. Disassemble the rear bumper.
2. Disassemble original tow handles (not used any more).
3. To the left chassis member put element pos. 4, to the right chassis member put element pos. 5. Next fix using bolts M12x35mm (pos. 7) through holes A and using bolts M10x35mm (pos. 8) through holes B (loosely).
4. Between mounted brackets (pos. 4 and 5) slip body of the towbar pos. 1 and fix it by bolts M12x35mm (pos. 7) from accessories.
5. Tighten all bolts according to the torque shown in the table.
6. Reassemble the bumper after cut fragments – see figure 2.
7. Fix tow-ball (pos. 2) and socket plate (pos. 3) by bolts M12x75mm (pos. 6) from accessories.
8. Connect electric wires of 7-pole socket according to the instruction of the car. (Recommend to make at authorized service station)
9. Complete paint layer damaged during installation.

Torque settings for nuts and bolts (8,8):

M 8 - 25 Nm

M 10 - 55 Nm

M 12 - 85 Nm

M 14 - 135 Nm

NOTE

After install the towbar you should get adequate note in registration book (at authorised service station).The car should be equipped with:

- Indicators
- Tow mirrors

After 1000km check all bolts and nuts. The ball of towbar must be always kept clear and conserve with a grease.

Towbar accessories:

Pos. 1	Name: Body Quantity: 1	Pos. 5	Name: Right bracket Quantity: 1	Pos. 10	Name: Nut 8 B Quantity: 2 Dim.: M10
Pos. 2	Name: Ball Quantity: 1	Pos. 7	Name: Bolt 8,8 B Quantity: 8 Dim.: M12x35mm	Pos. 11	Name: Plain washer Quantity: 10 Dim.: \varnothing 13 mm
				Pos. 12	Name: Plain washer Quantity: 2 Dim.: \varnothing 10,5 mm
Pos. 3	Name: Socket plate Quantity: 1	Pos. 8	Name: Bolt 8,8 B Quantity: 2 Dim.: M10x35mm	Pos. 13	Name: Spring washer Quantity: 10 Dim.: \varnothing 12,2 mm
Pos. 4	Name: Left bracket Quantity: 1	Pos. 9	Name: Nut 8 B Quantity: 8 Dim.: M12	Pos. 14	Name: Spring washer Quantity: 2 Dim.: \varnothing 10,2 mm
				Pos. 15	Name: Ball cover Quantity: 1



PPUH AUTO-HAK S.J.

Produkcja Haków Holowniczych
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e-mail: office@autohak.com.pl
www.autohak.com.pl

Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **O 31**

Designed for:

Manufacturer: **TOYOTA**

Model: **COROLLA**

Type: **ESTATE**

produced since 05.1992 till 06.1997

Technical data:

D-value: 7,6 kN

maximum trailer weight: **1300 kg**

maximum vertical cup load: **75 kg**

Approval number according to Directive 94/20/EC: e20*94/20*0210*00

Foreword

This towbar is design according to rules of safety traffic regulations. The towing hitch is a safety component and must be installed only by qualified personnel. Any alteration or conversion to the towinh hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch. The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch must not be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \times \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \text{Max vehicle weight [kg]}} \times \frac{9,81}{1000} = D \text{ [kN]}$$